

Roll No. ....

Total Pages : 03

**BT-8/M-18                      38095**  
**NONWOVEN TECHNOLOGY**  
**TT-434-A**

Time : Three Hours]

[Maximum Marks : 100

**Note :** Attempt *Five* questions in all, selecting at least *one* question from each Unit.

**Unit I**

1. (a) Define and classify nonwoven fabrics. Draw a flow chart showing manufacturing steps of non-woven fabrics. Briefly discuss the fabric production stages. 10  
(b) Mention the characteristics of major fibres used for nonwoven. 10
2. Explain the aerodynamic and wet laying process with neat schematic diagram for each. 20

**Unit II**

3. (a) Explain the needle punching process with a schematic diagram. 10

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- (b) Discuss the factors which affect the structure and mechanical properties of needle bonded nonwovens. 8
- (c) Write the application areas of needle bonded nonwovens. 2
4. (a) Discuss briefly the process parameters which are of importance for the quality of needle bonded nonwovens. 5  
(b) Discuss the mechanism of Maliwat and Malivilies stitch bonding technique. 15

**Unit III**

5. (a) Briefly state the chemical bonding process. 8  
(b) Discuss the various forms and classes of binders suitable for chemical bonding. 8  
(c) What are the essential characteristics of the binder polymer for thermal bonding ? 4
6. (a) Discuss the spray bonding and print bonding process with schematic diagram for each. 12  
(b) What is Fusion bonding ? Discuss the thermal bonding process through perforated drums and perforated belts. 8

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#### Unit IV

7. Write short notes on the following wet finishing techniques for nonwovens :  $4 \times 5 = 20$

- (a) Washing (b) Dyeing  
(c) Printing (d) Chemical finishing.

8. (a) What are the defects which generally occur in nonwovens ? 5

- (b) Write the list of application for nonwoven materials. 5

- (c) Explain the following dry finishing techniques : 10

- (i) Shrinkage (ii) Wrenching.